

6/8/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBWSTI3326
Job Sheet 177851



Part No: RBWSTI3326

Job Qty: 6 ea

Part Name: Socket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/18/18

Job Tracking No:

Due Date: 6/25/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBWSTI3326 Rev. 1 IPP Rev. A 18.05.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Machining-3	30ml	JB 18-06-19
110	Lathe Conv	6 pcs	6/25/18	6/25/18	0.00	2.00	Lathe Conv-1	11	JB 18-06-19
120	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC2 Machining-4	"	JB 18-06-19
130	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC8 Machining-4		JB 18-06-21
150	Outsource	6 pcs	6/25/18	6/25/18			GRO002-VC	10	CT 18-6-21
160	Packaging	6 pcs	6/25/18	6/25/18	0.00	0.00	Packaging2		CM 18-07-03
170	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC6		
180	Packaging	6 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-1		21 18-07-3
190	QC21-SA	6 Ea	6/25/18	6/25/18	0.00	0.00	QC21		21 JUL 03 2018

Part Op 110 - 1-Machine as per DWG. 2-Debur

Descriptions: 150 - -Issue P/O to GROUPE ALTECH; PO 040582 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
IM582	Socket, 3/4 Dr. x 1-13/16 6pt.	6 Ea (1 ea)	90-Start up Operation	

GA078

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	IM582	6	7	0

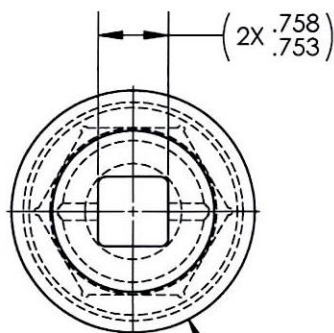
Part Specifications

Specifications could not be found.

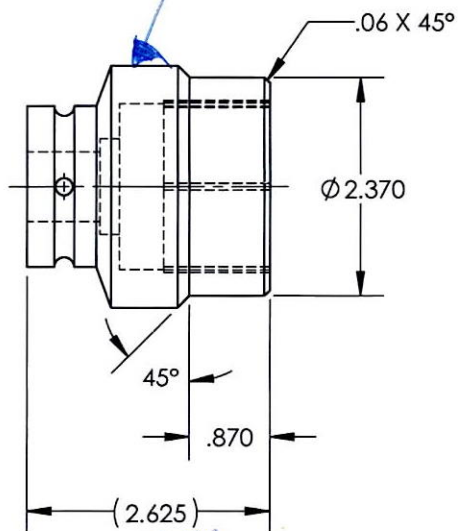
Plex 6/8/18 10:34 AM dart.logan.david

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	5/11/2017	RJC	JAG

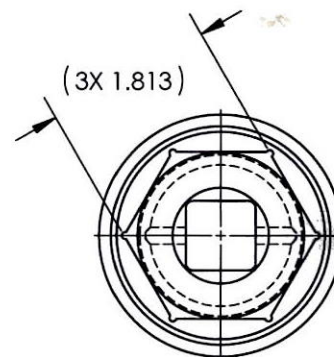


(Ø 2.625)
2.595" OKAY



2.750"
MZA
JUNE 18/18

DOT MARK P/N.
MZA JUNE 18/18



NOTE:
REFERENCE AGUSTA T/N STI3326.

DART AEROSPACE	
TITLE SOCKET	
DWG NO. RBWSTI3326	REV 1
MAT'L STEEL HEAT TREAT FINISH BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: RJC 05/04/2017	USED ON MODEL
CHECKED: DD 05/04/2017	AW139
OPPS APPR: AA 05/05/2017	
QA APPR: JL 05/10/2017	
APPROVED: JAG 05/17/2017	
SCALE 1:2	DATE 5/4/2017
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SOCKET	STEEL	3/4 dr. X 1-13/16 6pt. IMPACT SOCKET (SNAP-ON IM582) MODIFIED	

Date:

ART

Date:

7

MRB (QSI042) Approval	Completed By	Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval
-----------------------	--------------	---	---------------------------------



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040282

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040282
PO Date: 6/21/18
Due Date: 6/26/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178820	RBW6505G00831-3G-21	Swivel Plate -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	6/26/18	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00
							16		18.06.28	ms.
2	177851	RBWSTI3326	Socket -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	6/26/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
							6x		18.07.03	ms.
Grand Total:										\$210.00

Order Notes

CT



Certificat de Conformité / Certificate of Compliance

(010540-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010540 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courrier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
29-Jun-2018		Aman			040282			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RBWSTI3326 Rev.	RBWSTI3326 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 CPC PER MIL-C-81309 TYPE III OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS	OXIDE-BLACK CH	6	6 ✓	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.